

FC

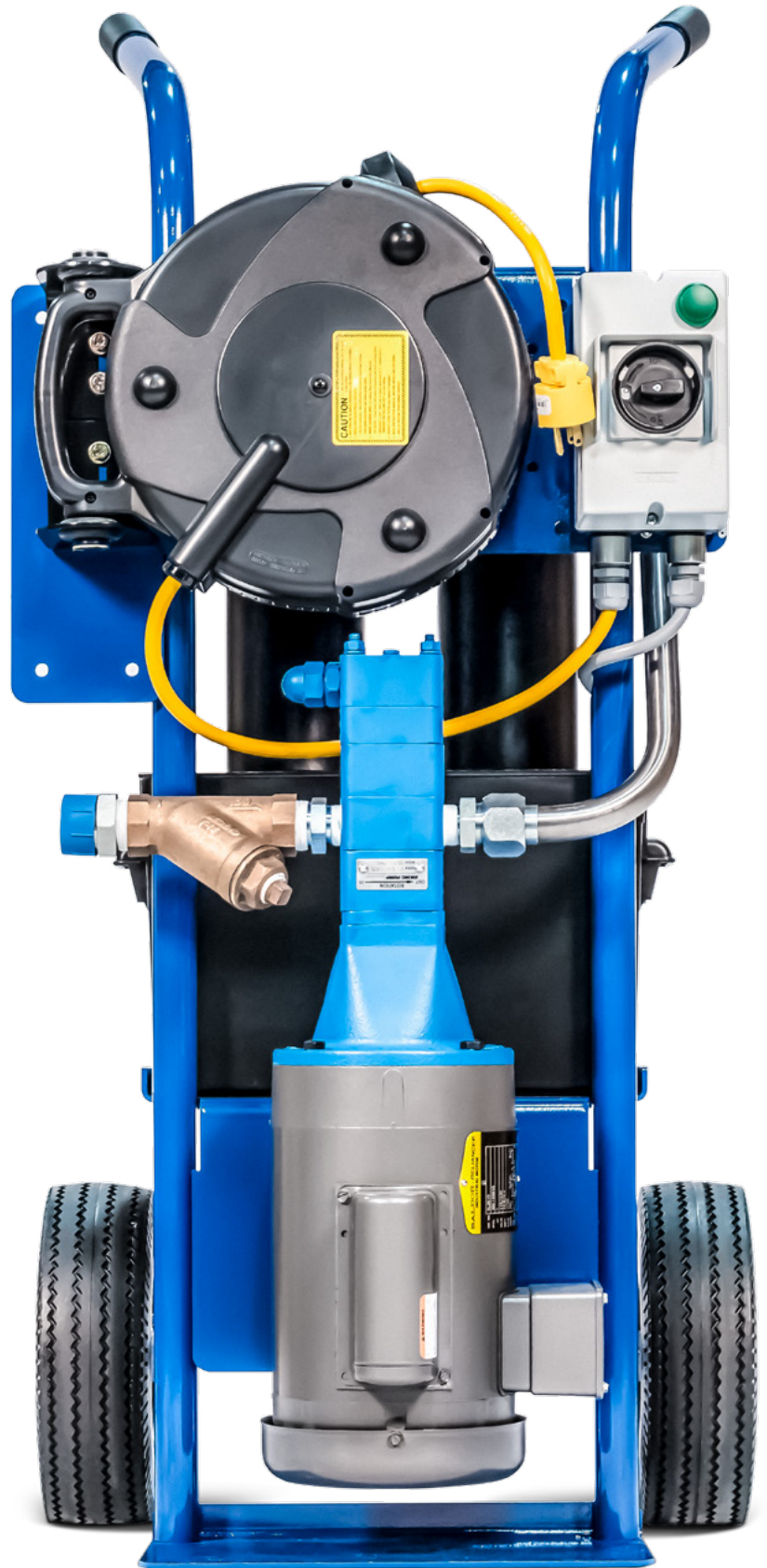
Filter Cart

A fully self-contained mobile solution for bulk oil handling, fluid transfer and reservoir or gearbox conditioning.

Ideal for lower viscosity hydraulic oil, lube oil and diesel fuel.



hyprofiltration.com/FC



Engineered for industrial use.

Rugged construction and attention to the smallest of details come together remarkably so that nothing holds you or your equipment back. The easy to maneuver hand-truck style design with never-flat pneumatic tires and cast iron gear pump with internal relief mean you get powerful filtration exactly when and where you need it.



Set the stage for your success.

Staged filtration allows a range of media selections for particulate and water removal to deliver ISO Codes right on target. Choose between dual MF3 cartridge (standard) or up to four Spin-On elements to tackle the most viscous fluids and achieve unimaginably low ISO Codes in a single pass.

Media matters.

DFE rated filter elements stay true to efficiency ratings and ensure the highest level of particulate capture and retention capabilities. And with media options down to $\beta_{2.5(\mu)} \geq 1000$, you can be sure contamination stays exactly where you want it: out of your systems.

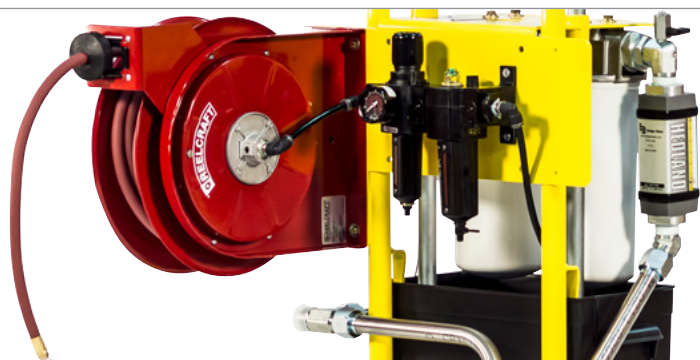
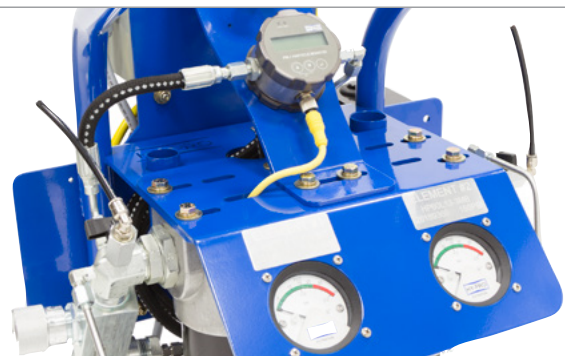


Your standard Filter Cart, reimagined.

Sample ports in the right locations arm you with access to consistently accurate system conditions which is why every FC comes standard with up- and downstream sample ports in their proper positions. And with the 35' (11m) retractable cord reel or 35' air hose for pneumatic models, it's easy to see why the standard FC isn't so standard after all.

With options to make your job easier.

With the optional filter bypass line, cold starts, gearbox pump-outs, and even element change outs become easier than ever. Add the optional PM-1 particle monitor for real time cleanliness data and know exactly how your filtration is performing without the need for a bottle.



Completely customizable.

The FC comes in a variety of flow rates and with electric options that range from 120 to 575 V ac, single or three phase. Or choose the pneumatic and explosion proof models to take your filtration into hazardous zones like you never thought possible. Even color coordinate each FC to your existing safety standards. With thousands of combinations to choose from, the possibilities are endless for what you can do with the FC.

FC Quick Guide

Standard FC with Special Option J shown

Ergonomic handle

Filter housing Δ P indicator

Inlet sample port

MF3 filter assemblies with HP60L13 filter elements

Inlet pressure gauge (Special Option J)

MSP with short circuit and overload protection

35' (11m) retractable electric cord reel

Cast iron gear pump with internal relief

System inlet with Y-Strainer

Removable spill retention pan

Electric motor

Never-flat foam filled tires

Industrial coated steel frame



Filter Sizing Guidelines

Filter Sizing Guidelines and Viscosity Conversion

Effective filter sizing requires consideration of flow rate, viscosity (operating and cold start), fluid type and degree of filtration. When properly sized, bypass during cold start can be avoided/minimized and optimum element efficiency and life achieved. The filter assembly differential pressure values provided for sizing differ for each media code, and assume 32 cSt (150 SUS) viscosity and 0.86 fluid specific gravity. Use the following steps to calculate clean element assembly pressure drop.

Calculate ΔP coefficient for actual viscosity

Using Saybolt Universal Seconds (SUS)

$$\Delta P \text{ Coefficient} = \frac{\text{Actual Operating Viscosity}^1 \text{ (SUS)}}{150} \times \frac{\text{Actual Specific Gravity}}{0.86}$$

Using Centistokes (cSt)

$$\Delta P \text{ Coefficient} = \frac{\text{Actual Operating Viscosity}^1 \text{ (cSt)}}{32} \times \frac{\text{Actual Specific Gravity}}{0.86}$$

Calculate actual clean filter assembly ΔP at both operating and cold start viscosity

$$\text{Actual Assembly Clean } \Delta P = \text{Flow Rate} \times \frac{\Delta P \text{ Coefficient (from calculation above)}}{\text{Assembly } \Delta P \text{ Factor (from sizing table)}}$$

Sizing recommendations to optimize performance and permit future flexibility

- To avoid or minimize bypass during cold start the actual assembly clean ΔP calculation should be repeated for start-up conditions if cold starts are frequent.
- Actual assembly clean ΔP should not exceed 10% of bypass ΔP gauge/indicator set point at normal operating viscosity.
- If suitable assembly size is approaching the upper limit of the recommended flow rate at the desired degree of filtration consider increasing the assembly to the next larger size if a finer degree of filtration might be preferred in the future. This practice allows the future flexibility to enhance fluid cleanliness without compromising clean ΔP or filter element life.
- Once a suitable filter assembly size is determined consider increasing the assembly to the next larger size to optimize filter element life and avoid bypass during cold start.
- When using water glycol or other specified synthetics we recommend increasing the filter assembly by 1~2 sizes.

FC Filter Sizing Guidelines

MF3 Options ΔP Factors ¹	Series	Length	Units	Media						
				1M	3M	6M	12M	16M	25M	**W
MF3	L13		psid/gpm	0.237	0.200	0.155	0.139	0.136	0.131	0.024
			bard/lpm	0.004	0.004	0.003	0.003	0.002	0.002	0.000

S75-S75D Options ΔP Factors ¹	Series	Length	Units	Media						
				1M	3M	6M	12M	16M	25M	**W
S75	L8		psid/gpm	0.183	0.155	0.120	0.107	0.105	0.101	0.018
			bard/lpm	0.003	0.003	0.002	0.002	0.002	0.002	0.000
S75D	L8		psid/gpm	0.092	0.077	0.060	0.054	0.053	0.051	0.009
			bard/lpm	0.002	0.001	0.001	0.001	0.001	0.001	0.000

Series	Length	Units	Media						
			3A	6A	12A	25A	3C	10C	25C
S75	L8	psid/gpm	0.172	0.133	0.119	0.113	0.247	0.161	0.157
		bard/lpm	0.003	0.002	0.002	0.002	0.005	0.003	0.003
S75D	L8	psid/gpm	0.086	0.067	0.060	0.056	0.124	0.081	0.078
		bard/lpm	0.002	0.001	0.001	0.001	0.002	0.001	0.001

¹Max flow rates and ΔP factors assume $\mu = 150$ SUS, 32 cSt. See filter assembly sizing guideline for viscosity conversion formula.

FC Specifications

Dimensions ¹	Height 45" (114 cm)	Width 20" (50 cm)	Depth 23" (58 cm)	Weight 125 lbs (57 kg)	
Connections	Inlet FC05-FC5: 1" male JIC (37° flare) FC10: 1.25" male JIC (37° flare) FC20: 1.5" male JIC (37° flare)	Outlet FC05-FC10 1" male JIC (37° flare) FC20: 1.25" male JIC (37° flare)	Hoses FC05-FC5: 1" x 10 ft (2.4 m) FC10: 1.25" x 10 ft (2.4 m) suction 1" x 10 ft (2.4 m) discharge FC20- 1.5" x 10 ft (2.4 m) suction FC30: 1.25" x 10 ft (2.4 m) discharge		
Operating Temperature	Fluid Temperature 30°F to 225°F (0°C to 105°C)	Ambient Temperature -4°F to 104°F (-20C to 40C)			
ΔP Indicator Trigger	22 psi (1.5 bar). Consult factory for other options.				
Filter Assembly Bypass	25 psid (1.7 bard). Consult factory for other options.				
Materials of Construction	Frame Industrial coated steel	Filter Assembly Aluminum head & canister	Hoses Reinforced synthetic	Wands Stainless Steel	Element Bypass Valve Nylon
Electric Motor	TEFC, 56-215 frame 0.5-3 hp, 1450-1750 RPM				
Motor Starter	MSP (motor starter/protector) in an IP65, aluminum enclosure with short circuit and overload protection.				
Electric Connection	Voltages 230 V ac and under, single phase: 35' (11 m) retractable cord reel included. NEMA 5-15 plug installed on Power Option 12. Voltages over 230 V ac: 35' (11 m) power cord included.				
Pump	Cast iron, positive displacement gear pump with internal relief. Maximum pressure on pump inlet 15 psi (1 bar). Consult factory for higher pressures.				
Pump Bypass	Full bypass at 150 psi (10 bar) ²				
Pneumatic Option Air Consumption	~40 cfm @ 80 psi ³ 35' (11 m) retractable air hose included when pneumatic option selected (replaces electric cord reel).				
Media Description	M G8 Dualglass, our latest generation of DFE rated, high performance glass media for all hydraulic & lubrication fluids. $\beta_{x_{Cl}} \geq 1000$ ($\beta_x \geq 200$)	A G8 Dualglass high performance media combined with water removal scrim. $\beta_{x_{Cl}} \geq 1000$ ($\beta_x \geq 200$)	W Stainless steel wire mesh media $\beta_{x_{Cl}} \geq 2$ ($\beta_x \geq 2$)		
Replacement Elements	To determine replacement elements, use corresponding codes from your equipment part number:				
	Model Standard FC (2x MF3 13" bowls) Special Option D1 Special Option S1	Filter Element Part Number HP60L13 - [Media Selection Code] [Seal Code] HP75L8 - [Media Selection Code] [Seal Code] HP75L8 - [Media Selection Code] [Seal Code]	Example HP60L13-12MV HP75L8-25MB HP75L8-3AB		
Viscosity	2-5000 cSt ⁴				
Fluid Compatibility	Petroleum and mineral based fluids, #2 diesel fuels (standard). For specified synthetics contact factory for compatibility with fluorocarbon seal option. For phosphate ester (P9) or skydrol fluid (S9) compatibility select fluid compatibility from special options.				
Hazardous Environment Options	Select pneumatic powered unit (Power Option 00) or explosion proof NEC Article 501, Class 1, Division 1, Group C+D. Call for IEC, Atex or other requirements. If Explosion Proof option (X-) selected, no electrical cord will be included.				

¹Dimensions are approximations taken from base model and will vary according to options chosen.

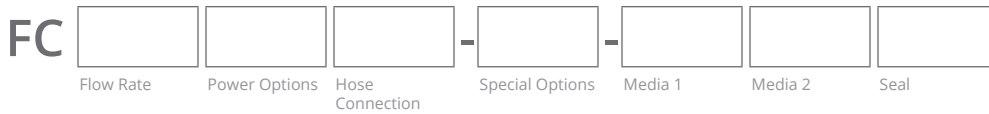
²10 GPM pump is rated for intermittent duty only at pressures above 100 psi. Continual operation with dual clogged filters resulting in operating pressures over 100 psi will reduce pump life and/or cause premature pump failure.

³Air consumption values are estimated maximums and will vary with regulator setting.

⁴When sized and installed appropriately. Contact factory for applications above 800 cSt for sizing requirements.



FC Part Number Builder



Flow Rate ¹		
05	0.5 gpm (1.7 lpm)	
1	1 gpm (3.7 lpm)	
2	2 gpm (7.5 lpm)	
5	5 gpm (18.9 lpm)	
10	10 gpm (37.9 lpm)	
20²	20 gpm (75.7 lpm)	

Power Options Contact factory for options not listed	60 Hz, 1750 RPM	50 Hz, 1450 RPM	Pneumatic
	12 120 V ac, 1P 22 208-230 V ac, 1P 23 208-230 V ac, 3P 46 460-480 V ac, 3P 57 575 V ac, 3P	11 110 V ac, 1P 21 220 V ac, 1P 40 380-440 V ac, 3P 52 525 V ac, 3P	00 Pneumatically driven air motor & PD pump. FRL & flow meter included.

Explosion proof - Class 1, Division 1, Group C+D per NEC 501 – Ready for outdoor use

X_ Add X prefix to power option listed above. Not available with (00) Pneumatic Option

Hose Connection	
G	Female BSPP swivel hose ends, no wands
S	Female JIC swivel hose ends, no wands
W	Female JIC swivel hose ends, with wands

Special Options		
B	Complete filter bypass line	M Total system flow meter (120 cSt max)
C	CE marked for machinery safety directive 2006/42/EC	N PM-1 ready (plumbing only)
D1³	2 x S75DL8 filter assemblies in series	O On-board PM-1 particle monitor & clean oil indicator light
D3	True differential pressure gauge, visual green to red	P9⁴ Phosphate ester fluid compatibility modification
E	100 mesh cast iron basket strainer	S1³ 2 x S75 Spin-On filter assemblies in series
H1	10' (3 m) return line hose extension	S9⁵ Skydrol fluid compatibility modification
H2	20' (6 m) return line hose extension	U CUL and/or CSA marked starter enclosure for Canada
J	Add pressure gauge between pump & filter assembly	Z On site start-up training
K	HP75L8-149W Spin-On suction strainer	

Media Selection	G8 Dualglass	G8 Dualglass + water removal	Stainless wire mesh
1M	$\beta_{2.5_{[C]}} \geq 1000, \beta_1 \geq 200$	3A $\beta_{5_{[C]}} \geq 1000, \beta_3 \geq 200$	25W 25 μ nominal
3M	$\beta_{5_{[C]}} \geq 1000, \beta_3 \geq 200$	6A $\beta_{7_{[C]}} \geq 1000, \beta_6 \geq 200$	40W 40 μ nominal
6M	$\beta_{7_{[C]}} \geq 1000, \beta_6 \geq 200$	12A $\beta_{12_{[C]}} \geq 1000, \beta_{12} \geq 200$	74W 74 μ nominal
12M	$\beta_{12_{[C]}} \geq 1000, \beta_{12} \geq 200$	25A $\beta_{22_{[C]}} \geq 1000, \beta_{25} \geq 200$	149W 149 μ nominal
16M	$\beta_{17_{[C]}} \geq 1000, \beta_{17} \geq 200$		
25M	$\beta_{22_{[C]}} \geq 1000, \beta_{25} \geq 200$		

Seals	
B	Nitrile (Buna)
V	Fluorocarbon
E-WS⁶	EPR seals + stainless steel support mesh

¹Nominal flow rates at 60 Hz motor speeds.

²Contact factory for sizing assistance on all viscosities.

³Replaces standard MF3 housings.

⁴When selected, must be paired with Seal option "V." Contact factory for more information or assistance in fluid compatibility.

⁵When selected, must be paired with Seal option "E-WS." Contact factory for more information or assistance in fluid compatibility.

⁶Only available in 3M media for HP75L8 series elements.



Filtration starts with the filter.

Lower ISO Codes: Lower Total Cost of Ownership Hy-Pro filter elements deliver lower operating ISO Codes so you know your fluids are always clean, meaning lower total cost of ownership and reducing element consumption, downtime, repairs, and efficiency losses.

DFE Rated Filter Elements DFE is Hy-Pro's proprietary testing process which extends ISO 16889 Multi Pass testing to include real world, dynamic conditions and ensures that our filter elements excel in your most demanding hydraulic and lube applications.

Upgrade Your Filtration Keeping fluids clean results in big reliability gains and upgrading to Hy-Pro filter elements is the first step to clean oil and improved efficiency.

Advanced Media Options DFE glass media maintaining efficiency to $\beta_{0.7, \text{eff}} > 1000$, Dualglass + water removal media to remove free and emulsified water, stainless wire mesh for coarse filtration applications, and Dynafuzz stainless fiber media for EHC and aerospace applications.

Delivery in days, not weeks From a massive inventory of ready-to-ship filter elements to flexible manufacturing processes, Hy-Pro is equipped for incredibly fast response time to ensure you get your filter elements and protect your uptime.

More than just filtration Purchasing Hy-Pro filter elements means you not only get the best filters, you also get the unrivaled support, training, knowledge and expertise of the Hy-Pro team working shoulder-to-shoulder with you to eliminate fluid contamination.



Want to find out more? Get in touch.

hyprofiltration.com
info@hyprofiltration.com
+1 317 849 3535

© 2017 Hy-Pro Corporation. All rights reserved.



MKTLITFCE-FC-080117-BC